

**CERTIFICATE OF CONFORMITY  
OF THE FACTORY PRODUCTION CONTROL****No 1436 – CPR – 0048**

*In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:*

**Hot rolled products – equal angles, unequal angles and tees, unequal tees, channels with sloped inner flange surface made of non-alloy structural steels in grades and dimensions according to the Enclosure 1, to be used in metal structures or in composite metal and concrete structures.**

*placed on the market under the name or trade mark of:*

**WALCOWNIE OSTROWIECKIE WOST S.A.  
ul. Centralnego Okręgu Przemysłowego 12A  
27-400 Ostrowiec Świętokrzyski**

*and produced in the manufacturing plant:*

**WALCOWNIE OSTROWIECKIE WOST S.A.  
ul. Centralnego Okręgu Przemysłowego 12A  
27-400 Ostrowiec Świętokrzyski**

*This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:*

**EN 10025-1:2004**

*under system 2<sup>+</sup> are applied and that*

***the factory production control is assessed to be in conformity with the applicable requirements.***

*This certificate was first issued on 12.07.2016 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.*

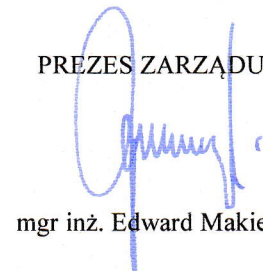
DYREKTOR DS. CERTYFIKACJI



dr inż. Tomasz Włodek



PREZES ZARZĄDU



mgr inż. Edward Makiela

Hot rolled products made of structural steels

Product Dimensions	Steel grade	Classification standard	Essential characteristic
<p>Equal angles: 60x60÷100x100 mm wall thickness 5÷16 mm 120x120÷200x200 mm wall thickness 9÷28 mm</p> <p>Unequal angles: 70x50÷100x50 mm wall thickness 5÷10 mm 80x40÷80x65 mm wall thickness 6÷10 mm 90x60 mm wall thickness 6÷8 mm 120x80 mm wall thickness 8÷12 mm 130x65 mm wall thickness 8÷12 mm 130x90÷250x90 mm wall thickness 9÷16 mm</p> <p>Equal tees: 100x100 mm wall thickness 11 mm 120x120÷140x140 mm wall thickness 13÷15 mm</p> <p>Unequal tees: 100x50 mm wall thickness 8,5 mm</p> <p>Channels with sloped inner flange surface: 140x60 mm wall thickness 7 mm 160x65 mm wall thickness 7,5 mm 180x70 mm wall thickness 8,0 mm 200x75 mm wall thickness 8,5 mm</p>	<p>S235JR S275JR S355JR S235J0 S275J0 S355J0 S235J2 S275J2 S355J2 S355K2</p>	<p>EN 10025-2:2019</p>	<ul style="list-style-type: none"> <li>• elongation</li> <li>• tensile strength</li> <li>• yield strength</li> <li>• impact strength</li> <li>• weldability (chemical composition)</li> <li>• durability (chemical composition)</li> <li>• dimensions and shape tolerance</li> </ul>
	<p>S355J2W</p>	<p>EN 10025-5:2019</p>	

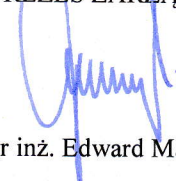
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